











North American Castor Outlook 02-23-2024 Dr. Matthew Kriech

Performance | Sustainability | Technical Excellence | Commercial Scale





Our Vision

To deliver high-performing, innovative solutions for a sustainable future.



To be the concierge oleochemical provider to specialty and commodity markets.



North American Castor Outlook Agenda

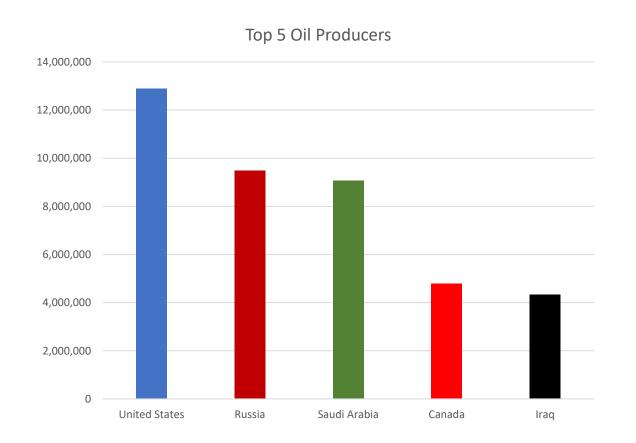
- North American Energy and Demographic Landscape Shaping Growth
- Global Logistics = Short Term Disruption
- North American Castor Imports and 2024 Forecast
- Sustainability in North America Castors Continued Role
- Conclusions

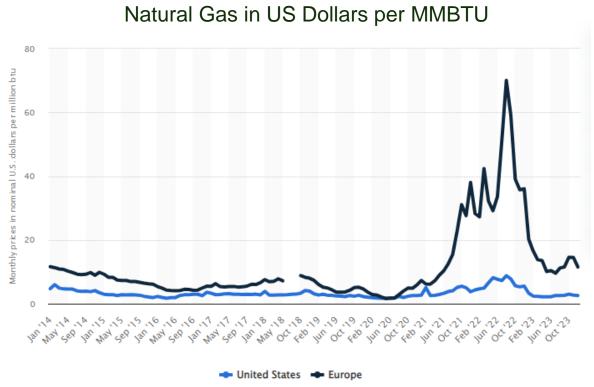


Hello from the BT Team in North America
Sorry that's corn not castor being distilled!



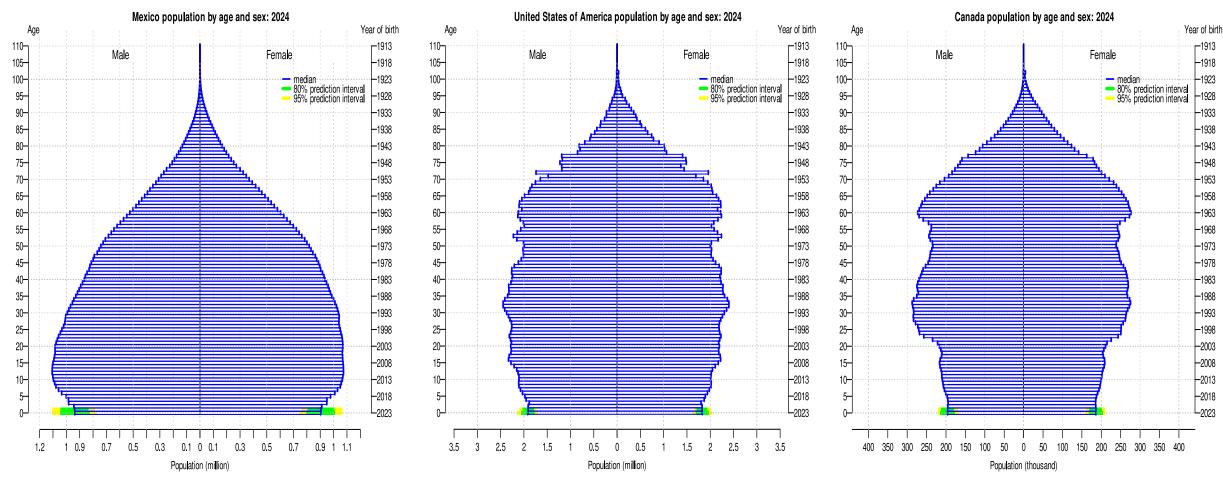
Energy Production in North America





Source: EIA and IEA Databases

North American Demographics

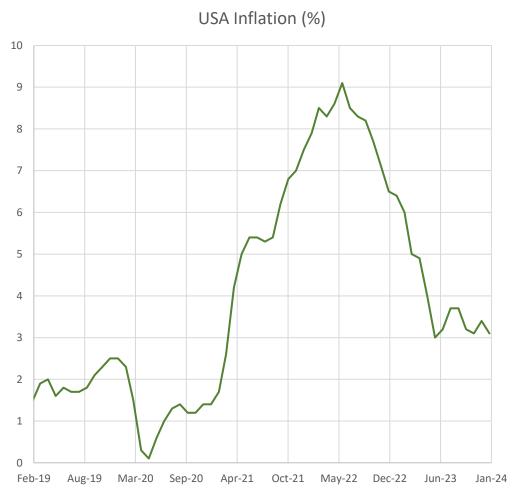


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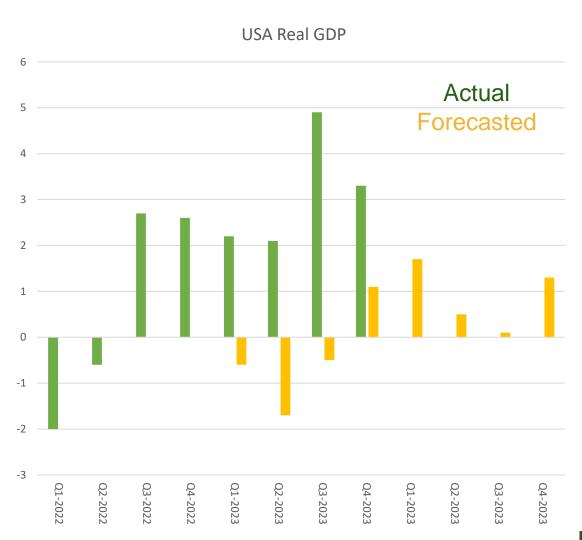
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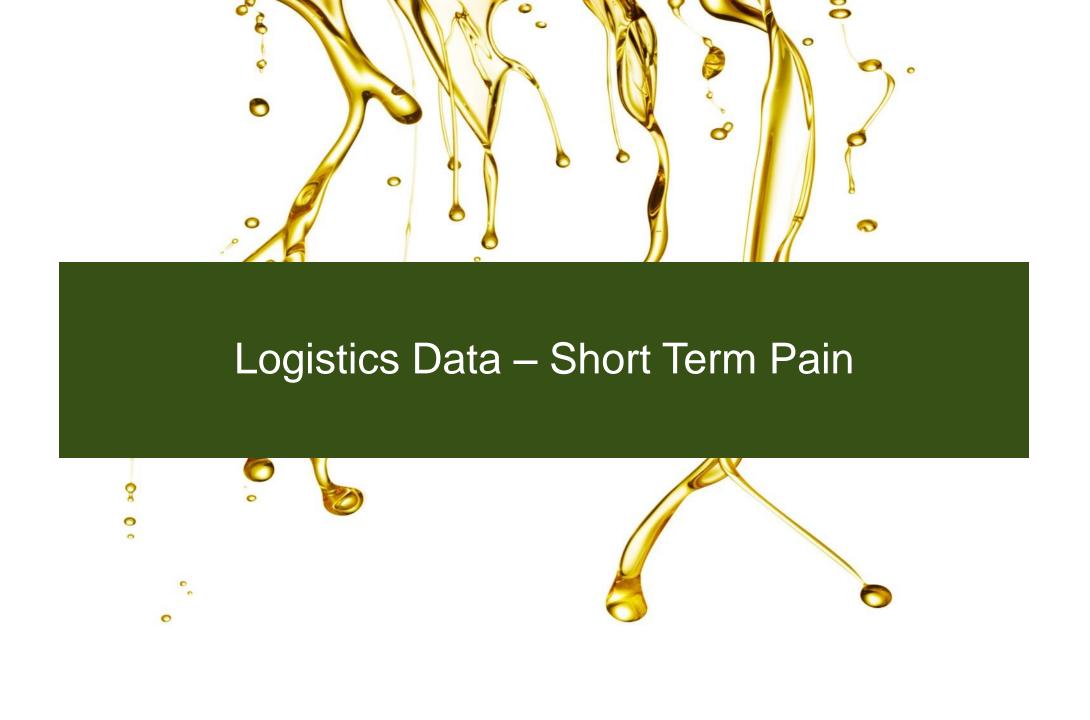
US Economic Data



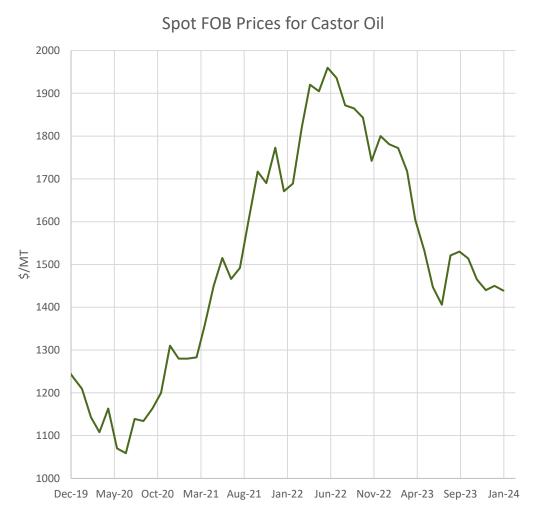
Source: US Bureau of Labor Statistics www.bls.gov



Source: The Conference Board www.conference-board.org



Supply Chain Price Indicators

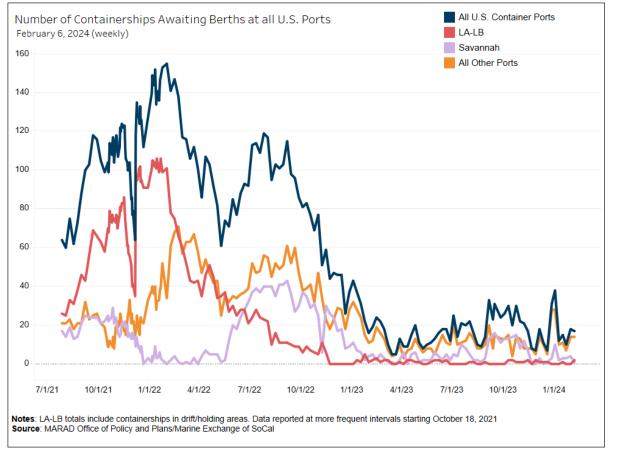


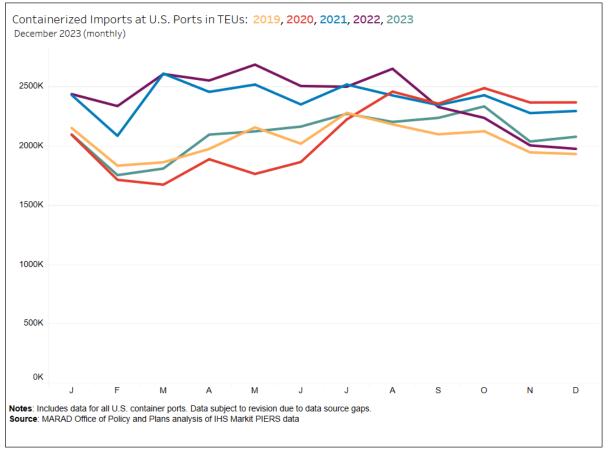
Drewry World Container Index 12000 10000 8000 6000 4000 2000 Dec-19 May-20 Oct-20 Mar-21 Aug-21 Jan-22 Jun-22 Nov-22 Apr-23 Sep-23 Jan-24

Castor price stability has been good for business

Red Sea delays IMPACTING business

US Port Congestion and Imports 2019-2023



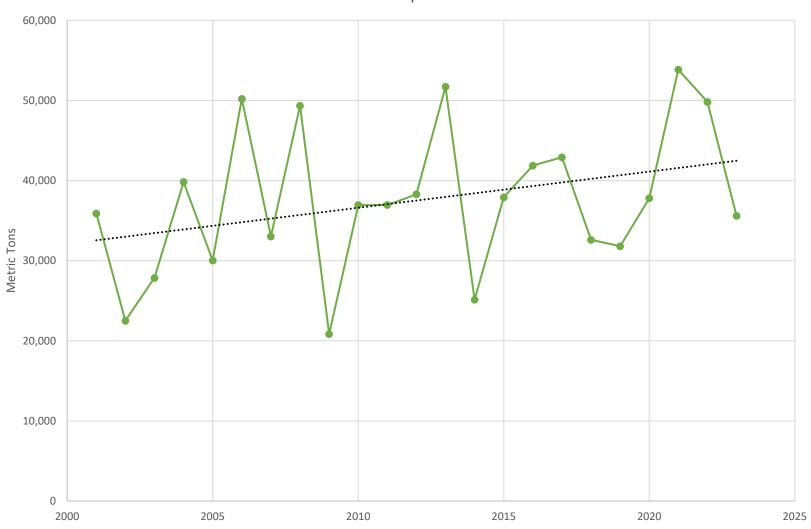


^{*} US Bureau of Transportation Statistics - www.bts.gov



USA Bulk Castor Imports

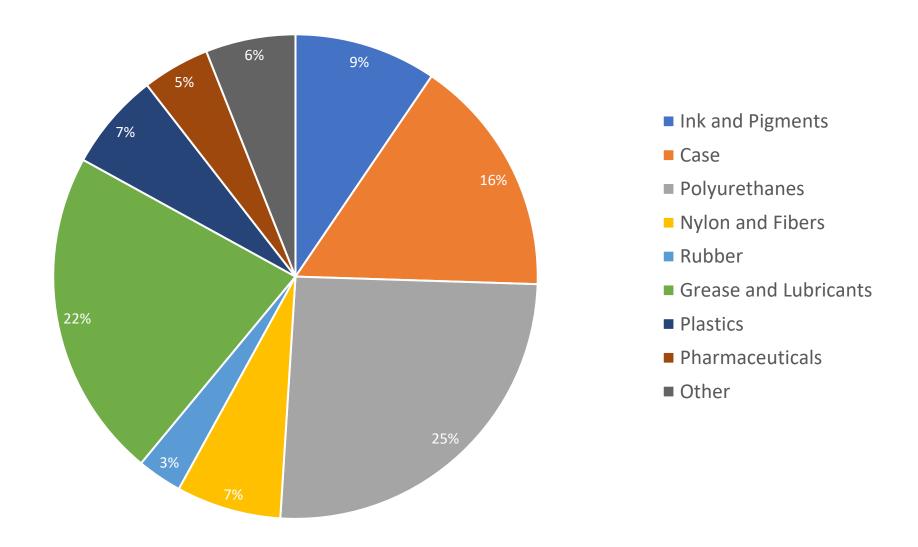




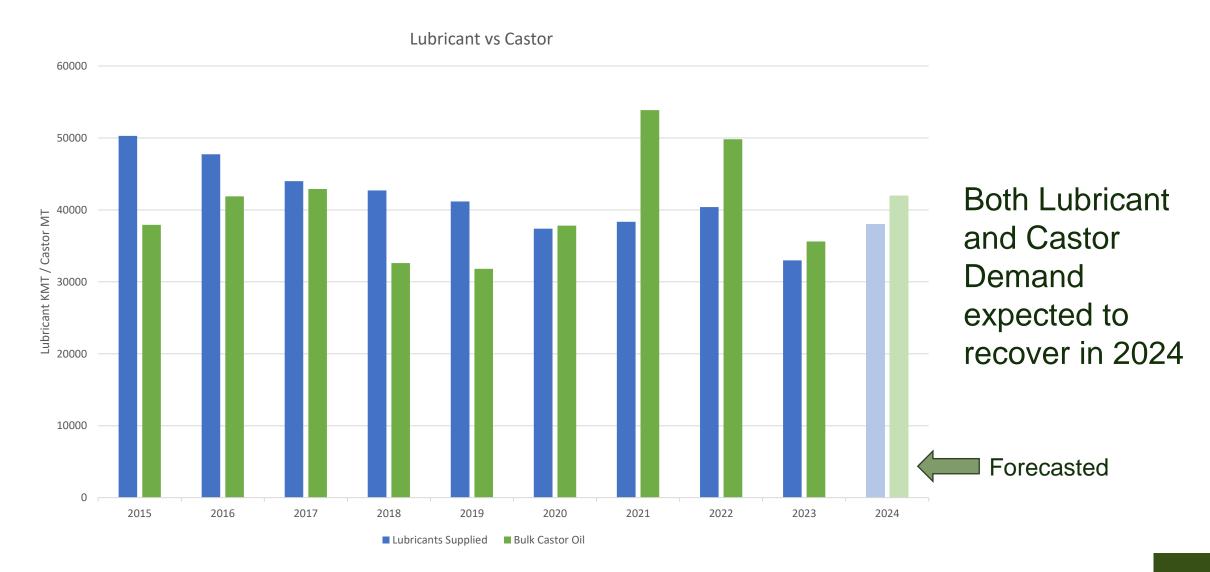
On average Castor
Oil imports have
been increasing by
~500 MT a year over
the last 23 years

* Special Thanks to Andy Pollack from Alnoroil for Supplying Import Data

Castor Uses in North America



Lubricant Demand as Example

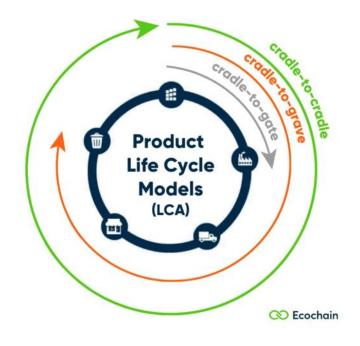


^{*} EIA Lubricant Supplied USA data www.eia.gov



Sustainability – Life Cycle Assessments

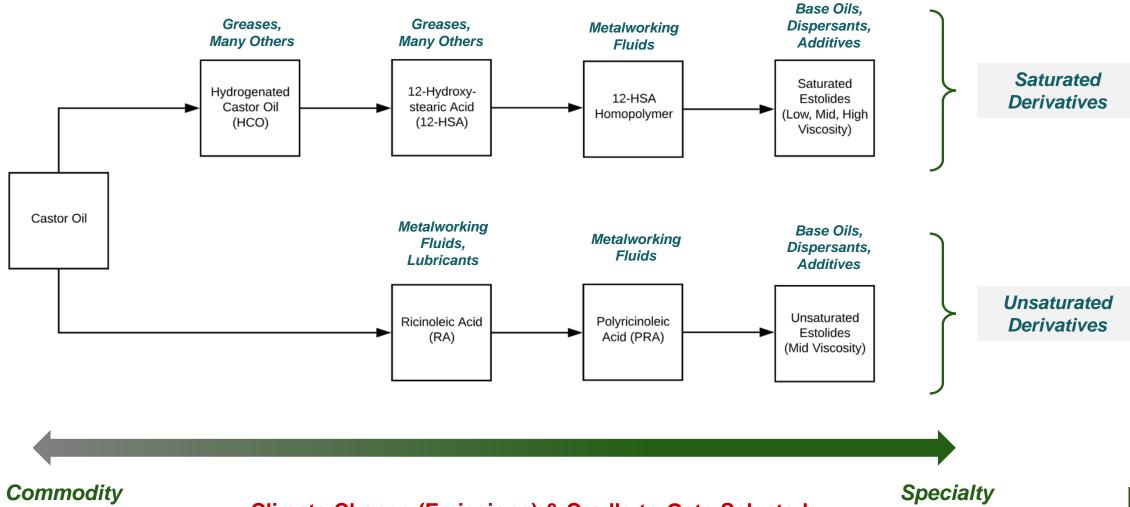
- North American Customers are making Sustainability part of the buying a procurement decision
- WE BELIEVE Castor is one of the MOST SUSTAINABLE Oleochemical Sources
- The Life Cycle Assessment is the Gold Standard for Proving Sustainability
- There are some IMPORTANT rules to follow for an LCA to be accepted
- LCA needs to follow the internationally recognized standards (ISO 14040, ISO 14044, and ISO 14067)
- ISO standards require 3rd party critical review of LCA, if data is intended to be used to support marketing claims or make comparative assertions
- LCA completed by Environmental Resource Management and Audited by Dr. Matthias Finkbeiner from Technical University Berlin, Germany





Background on Products

Value Chain



Summary of Emissions

Numbers shown are "kg CO2e" units (GWP100), associated with production of 1 MT product

-648 kg CO2e	Castor Oil
-145 kg CO2e	Hydrogenated Castor Oil
533 kg CO2e	12-Hydroxystearic Acid
1954 kg CO2e	Saturated Estolide, Low Vis
1802 kg CO2e	Saturated Estolide, Mid Vis
1712 kg CO2e	Saturated Estolide, High Vis
-1 kg CO2e	Ricinoleic Acid
695 kg CO2e	Polyricinoleic Acid
1622 kg CO2e	Insaturated Estolide, Mid Vis

- The further downstream from castor, the higher the emissions due to added energy and chemicals, scale of production also matters
- The largest contributors to fossil emissions were (1) castor oil (fertilizers) and (2) electricity used in the process
- For biogenic emissions, the use of biomass (castor cake) in the on-site steam boiler provides positive impact
- Impacts associated with waste activities/treatments were found to be <1% of all impacts for all products modeled, since most co-products and side streams are sold back into other markets



America?



Conclusion

- The North American energy landscape, demographics, and current economic condition have it posed for good long-term growth
 - Expect more "on-shoring" of manufacturing as companies look to shorten supply chains
- Logistics costs and dwell times have dramatically improved since COVID but current Red Sea issues are causing short-term supply chain disruptions
- Castor demand has been steadily growing over the last 25 years in North American and is forecasted to recover slightly in 2024, based on demand projections in target markets (lubricants)
- Sustainability is becoming more important in North American Customers buying decisions, and Castor has a strong Sustainability Story





THANK YOU

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